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Fraunhofer

TESTED[®] DEVICE

Kinglight
PL-60120/60130-CR
Report No. SU 2604-1757

DUPLICATE

Statement of
Qualification

Single product
Particle Emission
in Cleanroom
(atmospheric)

Statement of Qualification · Single product

Customer
 Suzhou Kinglight Optoelectronics Co., Ltd
 East side of Guotai North Road, Yangshe Town
 Zhangjiagang City 215699 Suzhou, Jiangsu
 China

Tested product

Category: Cleanroom Facilities

Subcategory: Lighting Systems

Product name: Cleanroom LED panel light PL-60120/60130-CR: 595×1195×100mm, 60W, 4000K, 120lm/W
 (manufacturing date: 3/10/2026; color: white RAL9003; article number: 70405010401.00016)

Random sampling of particle emissions (airborne) at representative sites in cleanroom under atmospheric conditions

Standards/guidelines: ISO 14644-1, -14
 The norms stated generally refer to the version valid at the time of the tests.

Test equipment: Optical particle counter:
 LasAir II 110 and LasAir III 110 with measuring ranges $\geq 0.1 \mu\text{m}$, $\geq 0.2 \mu\text{m}$, $\geq 0.3 \mu\text{m}$, $\geq 0.5 \mu\text{m}$, $\geq 1.0 \mu\text{m}$ and $\geq 5.0 \mu\text{m}$

Test environment parameters:

- Cleanroom Air Cleanliness Class (according to ISO 14644-1):..... ISO 1
- Airflow velocity:..... 0.45 m/s
- Airflow pattern:..... vertical laminar flow
- Room temperature: $22 \text{ }^\circ\text{C} \pm 0.5 \text{ }^\circ\text{C}$
- Relative humidity: $45 \% \pm 5 \%$

Test procedure parameters: The luminaire was subjected to stress as follows:

- Structure-borne noise: approx. 50 Hz
- Oscillation velocity (\emptyset):..... $v = 0.6988 \text{ mm/s}$
- Oscillation acceleration (\emptyset):..... $a = 0.0942 \text{ m/s}^2$
- Deflection of the system (\emptyset):..... $s = 0.0577 \text{ mm}$

Test result / Classification

The Cleanroom LED panel light PL-60120/60130-CR: 595×1195×100mm, 60W, 4000K, 120lm/W is suitable for use under the specified test parameters (room temperature: $22 \text{ }^\circ\text{C} \pm 0.5 \text{ }^\circ\text{C}$; relative humidity: $45 \% \pm 5 \%$) in cleanrooms of the following Air Cleanliness Classes according to ISO 14644-1:

Test parameter(s)	Air Cleanliness Class
Structure-borne noise = approx. 50 Hz	1
Overall result	

It should be noted that cleanrooms of class 1 to 5 according to ISO 14644-1 have a higher filter occupancy, which may restrict the use of panel lighting systems. Cleanrooms with a horizontal displacement flow form an exception to this.

The test result may be affected by the surrounding ceiling system, in particular the material pairing between lights and ceiling frames, as well as other mounting accessories. Particle emission behavior should be reassessed in each assembly situation.

Please note: Transport damages, incorrect installation, aging behavior, corrosion etc. can influence the test result.

The measuring devices used for the qualification tests are calibrated at regular intervals; their results can be traced back to national and international standards. In cases where no national standards exist, the test procedure implemented complies with the technical regulations and norms applicable at the time of the test. The relevant documentation can be viewed on request at any time.