



nora systems GmbH  
Report No. NO 2302-1393

# Cleanroom<sup>®</sup> Suitable Materials

**norament 926 grano**  
Outgassing VOC / SVOC  
ISO-ACC<sub>m</sub> Class -6.9 / -7.0

## FLOORING & COATING

Single product  
Outgassing Behavior  
VOC/SVOC

## Qualification Certificate

We hereby certify that the material stated above, provided by

**nora systems GmbH**  
Weinheim, Germany

has been awarded the Fraunhofer IPA CSM Certificate of Qualification with the report number NO 2302-1393.

The outgassing behavior of norament 926 grano (color: 5319) at the stated temperatures was investigated according to VDI 2083 Part 17 and ISO 14644-15. Based on the outgassing rates determined for the specific surfaces, the following material classification was made for the corresponding Contaminant Category:

Contaminant Category (x)	SER <sub>a</sub> <sup>1)</sup> 23 °C [g/m <sup>2</sup> s]	SER <sub>a</sub> <sup>1)</sup> 90 °C [g/m <sup>2</sup> s]	ISO-ACC <sub>m</sub> Class (x) based on 23 °C
VOC	1.3 x 10 <sup>-7</sup>	2.1 x 10 <sup>-6</sup>	<b>-6.9</b>
SVOC	9.4 x 10 <sup>-8</sup>	2.7 x 10 <sup>-6</sup>	<b>-7.0</b>
Amines	< 2.8 x 10 <sup>-10</sup>	< 1.7 x 10 <sup>-9</sup>	--
Organophosphates	< 2.8 x 10 <sup>-10</sup>	< 1.7 x 10 <sup>-9</sup>	--
Siloxanes	< 2.8 x 10 <sup>-10</sup>	< 1.7 x 10 <sup>-9</sup>	--
Phthalates	< 2.8 x 10 <sup>-10</sup>	< 1.7 x 10 <sup>-9</sup>	--

<sup>1)</sup>SER<sub>a</sub>: Area-specific emission rate

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Place, date of first document issued

Stuttgart, May 17, 2023  
Place, current date

on behalf of   
Dr.-Ing. Udo Gommel, Project Manager Fraunhofer IPA

This document only applies to the named product in its original state and is valid for a period of 5 years from the current date the document was issued. The document can be verified under [www.tested-device.com](http://www.tested-device.com).

Detailed information and parameters of the test environment can be found in the Fraunhofer IPA test report.