



Fraunhofer

TESTED[®]
DEVICE

igus GmbH
chainflex CF98.PLUS
Report No. IG 2405-1526

DUPLICATE

Statement of
Qualification

Product series
Particle Emission
in Dry-Cleanroom

Customer	igus GmbH Spicher Strasse 1a 51147 Cologne Germany
Component tested	
Category:	Energy Supply
Subcategory:	Cable Systems
Product name:	chainflex control cable CF98.PLUS Tested Products: - CF98.PLUS.01.02 (manufacturing date: fourth quarter of 2021) - CF98.PLUS.02.08 (manufacturing date: first quarter of 2022) - CF98.PLUS.05.04 (manufacturing date: first quarter of 2023)

Random sampling of particle emissions (airborne) at representative sites in dry-cleanroom

Standards/Guidelines:	ISO 14644-1, -14 The norms stated generally refer to the version valid at the time of the tests.
Test devices:	Optical particle counter: LasAir II 110 and LasAir III 110 with measuring ranges $\geq 0.1\text{ }\mu\text{m}$, $\geq 0.2\text{ }\mu\text{m}$, $\geq 0.3\text{ }\mu\text{m}$, $\geq 0.5\text{ }\mu\text{m}$, $\geq 1.0\text{ }\mu\text{m}$ and $\geq 5.0\text{ }\mu\text{m}$
Test environment parameters:	- Dry-Cleanroom Air Cleanliness Class (according to ISO 14644-1): ISO 3 - Airflow velocity: $0.1\text{ m/s} \pm 0.05\text{ m/s}$ - Airflow pattern: displacement flow - Temperature: $22\text{ }^{\circ}\text{C} \pm 1\text{ }^{\circ}\text{C}$ - Relative humidity/dew point: $-40\text{ }^{\circ}\text{C} \pm 2\text{ }^{\circ}\text{C}$
Test procedure parameters:	- Energy chain: igus E61.29.02.075 - Chain bending radius: $r = 75\text{ mm}$ - Stroke length: $s = 820\text{ mm}$ - Parameter Set 1: $v_1 = 0.5\text{ m/s}$; $a_1 = 1.0\text{ m/s}^2$ - Parameter Set 2: $v_2 = 1.0\text{ m/s}$; $a_2 = 2.0\text{ m/s}^2$ - Parameter Set 3: $v_3 = 2.0\text{ m/s}$; $a_3 = 4.0\text{ m/s}^2$

Test result / Classification	When operated under the specified test conditions, the series chainflex control cable CF98.PLUS is suitable for use in Dry-Cleanrooms (with a room temperature of $22\text{ }^{\circ}\text{C} \pm 1\text{ }^{\circ}\text{C}$ and dew point of $-40\text{ }^{\circ}\text{C} \pm 2\text{ }^{\circ}\text{C}$) fulfilling the specifications of the following Air Cleanliness Classes according to ISO 14644-1:
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Test parameter(s)	Air Cleanlines Class
$v_1 = 0.5\text{ m/s}$; $a_1 = 1.0\text{ m/s}^2$	4
$v_2 = 1.0\text{ m/s}$; $a_2 = 2.0\text{ m/s}^2$	4
$v_3 = 2.0\text{ m/s}$; $a_3 = 4.0\text{ m/s}^2$	4
Overall result	4

Please note: Transport damages, incorrect installation, aging behavior, etc. can influence the test result.

The measuring devices used for the qualification tests are calibrated at regular intervals; their results can be traced back to national and international standards. In cases where no national standards exist, the test procedure implemented complies with the technical regulations and norms applicable at the time of the test. The relevant documentation can be viewed on request at any time.

Detailed information and parameters of the test environment can be found in the Fraunhofer IPA test report.

Fraunhofer Institute for Manufacturing Engineering and Automation IPA	IG 2405-1526 Report No. first document	Stuttgart, March 28, 2025 Place, date of first document issued
Department of Ultraclean Technology and Micromanufacturing	-- Report No. current document	-- Place, current date
Nobelstrasse 12 70569 Stuttgart Germany	on behalf of Dr.-Ing. Frank Bürger, Project Manager Fraunhofer IPA	