



valid until: November 22, 2029

Fraunhofer

TESTED[®] DEVICE

igus GmbH

C6.29.060.100.17

Report No. IG 2304-1412

Single product
**Particle Emission
in Cleanroom
(atmospheric)**

Qualification Certificate

This is to certify that the product mentioned above, provided by

igus GmbH
Cologne, Germany

has been awarded a Fraunhofer certificate TESTED DEVICE bearing the report number IG 2304-1412.

The C6.29.060.100.17 of the e-chain series C6 (color: slate gray/yellow) was assessed in compliance with ISO 14644-14. When operated under the specified test conditions (room temperature: $22^{\circ}\text{C} \pm 0.5^{\circ}\text{C}$; relative humidity: $45\% \pm 5\%$), it is suitable for use in cleanrooms fulfilling the specifications of the following Air Cleanliness Classes according to ISO 14644-1:

Test parameter(s)	Air Cleanliness Class
$v_1 = 0.5 \text{ m/s}; a_1 = 1.0 \text{ m/s}^2$	1
$v_2 = 1.0 \text{ m/s}; a_2 = 2.0 \text{ m/s}^2$	1
$v_3 = 2.0 \text{ m/s}; a_3 = 4.0 \text{ m/s}^2$	1
Overall result	1

Please note: Transport damages, incorrect installation, aging behavior etc. can influence the test result.

IG 2304-1412
Report No. first document

Stuttgart, November 22, 2024
Place, date of first document issued

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Report No. current document

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Place, current date

on behalf of 
Dr.-Ing. Frank Bürger, Project Manager Fraunhofer IPA

This document only applies to the named product in its original state and is valid for a period of 5 years from the date the first document was issued. The document can be verified under www.tested-device.com.

Detailed information and parameters of the test environment can be found in the Fraunhofer IPA test report.



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